



60-M20 ∇ 40

1120

980

840

700

560

420

280

1050

8- ϕ 50.8

8- ϕ 25.4

50.8

76.2

203.2

355.6

1050

1120

980

840

700

560

420

280

50.8

76.2

203.2

355.6

1050

C-C

38

22

16

37

Ejector stroke 265

10 $\begin{smallmatrix} +0.1 \\ 0 \end{smallmatrix}$

ϕ 150

M24

ϕ 50

$\begin{smallmatrix} +0.072 \\ 0 \end{smallmatrix}$

ϕ 200

SR15

$\begin{smallmatrix} +0.072 \\ 0 \end{smallmatrix}$

ϕ 200

10 $\begin{smallmatrix} +0.1 \\ 0 \end{smallmatrix}$

ϕ 5

50

520

400

Mold thickness
max 910
min 350

Opening stroke 920

JM650-SVP2